Work Order ID 99945 *99945*
April-16-13 12:38:04 PM

Item ID: 646.4001
Revision ID:
Item Name: AS350 Cable Cutter

Accept *N900040100*

Setup **Start** *NS1*
Stop *NS2*

Start Date: 4/16/13 **Start Qty:** 1.00 *1*
Required Date: 4/30/13 **Req'd Qty:** 1.00 *1*
Reference:

Cust Item ID:
Customer:

Approvals: **Process Plan:** MLJ **Date:** 13-04-16 **Tooling:** **Date:**
QC: **Date:** **SPC (Y/N):** **Date:**

Run **Start** *NR1*
Stop *NR2*

Draw Nbr	**Revision Nbr**
646.4000	A

SP

Sequence ID/ Work Center ID	**Operation Description**	**Set Up/ Run Hours**	**Tool ID**	**Tool #**	**Plan Code**	**Accept Qty**	**Reject Qty**	**Reject Number**	**Insp. Stamp**
100 *100* DC Document Control	DOCUMENT CONTROL **Memo** Photocopy bluefile & type labels per PPP 646.4001	0.00 0.00	DAS 27 13 8 22			1			
110 *110* Packaging Packaging	Pick Kit **Memo**	0.00 0.00				1X			DAS 06 13 6 22 SP 13-7-12
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness **Memo**	0.00 0.00	DAS 27 13 8 22			1			

DQA: ________ Date: ______________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data ☐									
Equip/Tooling ☐									
Operator ☐									
Material ☐									
Setup ☐									
Other ☐									
Process ☐									
Supplier ☐									
Training ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear

- ☐ Bending
- ☐ Centre Not Concentric to O/S
- ☐ Cracks
- ☐ Crushed/Crimped
- ☐ Cuffs
- ☐ Heat Treat
- ☐ Inspection Strip in Tube
- ☐ Ripples in Bend
- ☐ Torque Waves in Extrusion
- ☐ Turning Sequence
- ☐ Wave/Twist in Tube

General

- ☐ Bend
- ☐ BOM/Route
- ☐ Broken/Damaged
- ☐ Burrs
- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drill Holes
- ☐ Drawing
- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete
- ☐ Instructions Incomplete/Unclear
- ☐ Maintenance
- ☐ Mislabeled
- ☐ Misread
- ☐ Offset
- ☐ Out of Calibration
- ☐ Out of Sequence
- ☐ Outside Dimensions
- ☐ Ovalized
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Positioned Wrong
- ☐ Power Loss/Surge
- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ____________________

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H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID 99945
April-16-13 12:38:04 PM

99945

Item ID: 646.4001
Revision ID:
Item Name: AS350 Cable Cutter
Start Date: 4/16/13 **Start Qty:** 1.00 *1*
Required Date: 4/30/13 **Req'd Qty:** 1.00 *1*
Reference:

Accept *N900040100*

Setup **Start** *NS1*
Stop *NS2*

Cust Item ID:
Customer:

Run **Start** *NR1*
Stop *NR2*

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**
QC: **Date:** **SPC (Y/N):** **Date:**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Packaging	0.00						13/8/26	SP
	Memo Identify and pack for shipping as per PPP 646.4001 Location: PK092	0.00							
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release	0.00							
	Memo	0.00							

MLJ 13-08-26

MW 13-08-26

DQA: ________ Date: ____________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data ☐									
Equip/Tooling ☐									
Operator ☐									
Material ☐									
Setup ☐									
Other ☐									
Process ☐									
Supplier ☐									
Training ☐									
Unapproved ☐									

FAULT CATEGORY

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- ☐ Turning Sequence
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- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drill Holes
- ☐ Drawing
- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete
- ☐ Instructions Incomplete/Unclear
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- ☐ Misread
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- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ____________________

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H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

17

Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945 *99945*

Parent Item: 646.4001 *646 4001*

Parent Item Name: AS350 Cable Cutter

Start Date: 4/16/13 **Required Date:** 4/30/13

Start Qty: 1.00 **Required Qty:** 1.00

Comments: IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.3301 *646-3301* Upper Cutter Assembly SW		Manufactured	No				Each	25.0000	**	1	B102876 SP ~~B100122~~ SP		

Location		Loc Qty	Loc Code	
ST139A		7		____
	125083	7		____
ST545		18		____
	93247	18		____

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.3001 *646-3001* Lower Cutter Assembly SW		Manufactured	No				Each	17.0000	**	1	B101102 SP		

Location		Loc Qty	Loc Code	
ST139A		9		____
	125083	9		____
ST537		8		____
	93425	8		____

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.2910 *646-2910* Deflector SW		Manufactured	No				Each	6.0000	**	1	B100122 SP B-7-15		

Location		Loc Qty	Loc Code	
ST139A		6		____
	125083	6		____

DQA: ________ Date: ________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data ☐									
Equip/Tooling ☐									
Operator ☐									
Material ☐									
Setup ☐									
Other ☐									
Process ☐									
Supplier ☐									
Training ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear

- ☐ Bending
- ☐ Centre Not Concentric to O/S
- ☐ Cracks
- ☐ Crushed/Crimped
- ☐ Cuffs
- ☐ Heat Treat
- ☐ Inspection Strip in Tube
- ☐ Ripples in Bend
- ☐ Torque Waves in Extrusion
- ☐ Turning Sequence
- ☐ Wave/Twist in Tube

General

- ☐ Bend
- ☐ BOM/Route
- ☐ Broken/Damaged
- ☐ Burrs
- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drill Holes
- ☐ Drawing
- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete
- ☐ Instructions Incomplete/Unclear
- ☐ Maintenance
- ☐ Mislabeled
- ☐ Misread
- ☐ Offset
- ☐ Out of Calibration
- ☐ Out of Sequence
- ☐ Outside Dimensions
- ☐ Ovalized
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Positioned Wrong
- ☐ Power Loss/Surge
- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ____________________

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Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

99945

646 4001

Start Date: 4/16/13 **Required Date:** 4/30/13

Start Qty: 1.00 **Required Qty:** 1.00

646.3810
646-3810
Bracket

Manufactured No Each 8.0000 2 ** 2X B102933 8P [redacted]

Location	Loc Qty	Loc Code
ST139A	8	
93300	8	

646.3510
646-3510
Strut

Manufactured No Each 3.0000 1 ** B79609 8P [redacted]

Location	Loc Qty	Loc Code
ST139B	3	
125083	3	

646.3511
646-3511
Strut

Manufactured No Each 2.0000 1 ** B93263 8P [redacted]

Location	Loc Qty	Loc Code
ST	2	
125023	2	

646.3512
646-3512
Strut

Manufactured No Each 1.0000 1 ** B94618. [redacted]

Location	Loc Qty	Loc Code
ST139A	1	
125083	1	

646.3513
646-3513
Strut

Manufactured No Each 24.0000 1 ** 8013-7-5 [redacted]

Location	Loc Qty	Loc Code
ST139A	24	
125083	24	

DQA: ________ Date: ______________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ______________________

Part No. ______________________

NCR No. ______________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

FAULT CATEGORY

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- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ______________________

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Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

99945
646 4001

Start Date: 4/16/13
Start Qty: 1.00

Required Date: 4/30/13
Required Qty: 1.00

NAS1149F0332P Purchased No Each 8.710.000 ** 134

NAS1149F0332P
WASHER

Location		Loc Qty	Loc Code
GA		182	
	122063	182	
ST294		158	
	122063	158	
ST295		3	
	123352	3	
st510		8367	
	123900	8367	

134X

MS21042L3 Purchased No Each 4,780.000 ** 63

MS21042L3
Nut

M126036

SP13-7-15.

Location		Loc Qty	Loc Code
FP001		3	
	122141	3	
GA		119	
	122452	119	
ST314		268	
	117885	32	
	119017	55	
	119075	138	
	123265	43	
ST506		4390	
	123900	974	
	124291	3416	

DQA: ________ Date: ____________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

FAULT CATEGORY

Landing Gear

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H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

99945
646 4001

Start Date: 4/16/13 **Required Date:** 4/30/13
Start Qty: 1.00 **Required Qty:** 1.00

646.3110 *646.3110* Channel	Manufactured	No		Each	6.0000	** 1 B99669 SP
		Location	Loc Qty	Loc Code		
		ST139A	6			
		125083	6			
646.3710 *646.3710* Doubler	Manufactured	No		Each	22.0000	** 1 SP
		Location	Loc Qty	Loc Code		
		ST425	22			
		97175	22			
646.3210 *646.3210* Support	Manufactured	No		Each	5.0000	** 1x 1 B100123 SP
		Location	Loc Qty	Loc Code		
		ST538	5			
		93488	5			
646.3713 *646.3713* Gusset	Manufactured	No		Each	7.0000	** 1 B102617
		Location	Loc Qty	Loc Code		SP 13-7-15.
		ST139A	7			
		93208	7			

DQA: ________ Date: ____________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

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- Machining ☐
- Thermoforming ☐
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- Small Fab ☐
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- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

FAULT CATEGORY

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- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ____________________

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Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945

99945

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutter

Start Date: 4/16/13 **Required Date:** 4/30/13

Start Qty: 1.00 **Required Qty:** 1.00

MS24694-S51 Purchased No Each 108.0000 ** 5 m 125654 SP

MS24694-S51

Screw

Location		Loc Qty	Loc Code	
ST303		108		
	116805	1		
	123741	107		

AN3-13A Purchased No Each 95.0000 ** 1 SP

AN3=13A

Bolt

Location		Loc Qty	Loc Code	
ST351		45		
	104746	15		
	120910	30		1X
ST512		50		
	123759	50		

AN3-4A Purchased No Each 453.0000 ** 10 m 125445. 13-7-15.

AN3=4A

Bolt

Location		Loc Qty	Loc Code	
ST350		318		
	120308	80		
	122814	38		
	124858	200		
ST512		135		
	120770	134		
	123900	1		

DQA: ________ Date: ______________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

FAULT CATEGORY

Landing Gear

- ☐ Bending
- ☐ Centre Not Concentric to O/S
- ☐ Cracks
- ☐ Crushed/Crimped.
- ☐ Cuffs
- ☐ Heat Treat
- ☐ Inspection Strip in Tube
- ☐ Ripples in Bend
- ☐ Torque Waves in Extrusion
- ☐ Turning Sequence
- ☐ Wave/Twist in Tube

General

- ☐ Bend
- ☐ BOM/Route
- ☐ Broken/Damaged
- ☐ Burrs
- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drill Holes
- ☐ Drawing
- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete
- ☐ Instructions Incomplete/Unclear
- ☐ Maintenance
- ☐ Mislabeled
- ☐ Misread
- ☐ Offset
- ☐ Out of Calibration
- ☐ Out of Sequence
- ☐ Outside Dimensions
- ☐ Ovalized
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Positioned Wrong
- ☐ Power Loss/Surge
- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ____________________

____

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H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID: 99945

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

99945
646 4001

Start Date: 4/16/13 **Required Date:** 4/30/13

Start Qty: 1.00 **Required Qty:** 1.00

CR3213-5-3 Purchased No Each 300.0000 **
[redacted]
Cherry Rivet
ShP
[redacted] SP [redacted]

Location		Loc Qty	Loc Code
ST329		300	
	123785	300	

14x

MS20470AD5-5.5 Purchased No Each 741.0000 **
[redacted]
Rivet
ShP
[redacted] SP [redacted]

Location		Loc Qty	Loc Code
ST336		741	
	123425	741	

8x

646.3711 Manufactured No Each 2.0000 **
[redacted]
Clip
ShP
[redacted] B102554 SP [redacted]

Location		Loc Qty	Loc Code
ST139B		2	
	125083	2	

646.3712 Manufactured No Each 2.0000 **
[redacted]
Clip
ShP
[redacted] B102553 [redacted]
SP 13-7-15

Location		Loc Qty	Loc Code
ST139B		2	
	125083	2	

DQA: ________ Date: ______________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ______________________

Part No. ______________________

NCR No. ______________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

FAULT CATEGORY

Landing Gear

- ☐ Bending
- ☐ Centre Not Concentric to O/S
- ☐ Cracks
- ☐ Crushed/Crimped.
- ☐ Cuffs
- ☐ Heat Treat
- ☐ Inspection Strip in Tube
- ☐ Ripples in Bend
- ☐ Torque Waves in Extrusion
- ☐ Turning Sequence
- ☐ Wave/Twist in Tube

General

- ☐ Bend
- ☐ BOM/Route
- ☐ Broken/Damaged
- ☐ Burrs
- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drill Holes
- ☐ Drawing
- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete
- ☐ Instructions Incomplete/Unclear
- ☐ Maintenance
- ☐ Mislabeled
- ☐ Misread
- ☐ Offset
- ☐ Out of Calibration
- ☐ Out of Sequence
- ☐ Outside Dimensions
- ☐ Ovalized
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Positioned Wrong
- ☐ Power Loss/Surge
- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ______________________

____

____

____

Work Order ID: 99945 *99945*

Parent Item: 646.4001 *646 4001*

Parent Item Name: AS350 Cable Cutter

Start Date: 4/16/13 **Required Date:** 4/30/13
Start Qty: 1.00 **Required Qty:** 1.00

646.3811 Manufactured No Each 29.0000 ** 1 SP
646-3811
Radius Block
SHP

Location		Loc Qty	Loc Code	
ST139A		29		
	125083	9		
	93224	20		1x

AN3-6A Purchased No Each 438.0000 ** 2 SP
AN3-6A
Bolt
SHP

Location		Loc Qty	Loc Code	
ST350		300		
	124296	300		2x
ST351		61		
	117441	34		
	121166	13		
	122993	10		
	123831	4		
ST512		77		
	122814	77		

MS24694-S55 Purchased No Each 92.0000 ** ① m125535
SP13-7-15
MS24694-S55
Screw
SHP

Location		Loc Qty	Loc Code	
ST303		92		
	124296	92		

DQA: ________ Date: ____________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐
Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Thermoforming ☐
Large Fab ☐

Crosstube ☐
Small Fab ☐
Finishing ☐
Composite ☐

Water Jet ☐
Prod. Eng. Coor. ☐
Rec/Store/Packaging ☐
Supplier ☐

Engineering ☐
Quality ☐
Other ☐
☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

FAULT CATEGORY

Landing Gear

☐ Bending
☐ Centre Not Concentric to O/S
☐ Cracks
☐ Crushed/Crimped
☐ Cuffs
☐ Heat Treat
☐ Inspection Strip in Tube
☐ Ripples in Bend
☐ Torque Waves in Extrusion
☐ Turning Sequence
☐ Wave/Twist in Tube

General

☐ Bend
☐ BOM/Route
☐ Broken/Damaged
☐ Burrs
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Drill Holes
☐ Drawing
☐ Finish
☐ Folio

☐ Grain
☐ Hardware
☐ Inspection Incomplete
☐ Instructions Incomplete/Unclear
☐ Maintenance
☐ Mislabeled
☐ Misread
☐ Offset
☐ Out of Calibration
☐ Out of Sequence
☐ Outside Dimensions

☐ Ovalized
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Positioned Wrong
☐ Power Loss/Surge

☐ Pressure/Forced
☐ Temperature/Cure
☐ Weld
☐ Wrong Stock Pulled

☐ Other ____________________

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

99945
646 4001

Start Date: 4/16/13 **Required Date:** 4/30/13
Start Qty: 1.00 **Required Qty:** 1.00

646.3610 Manufactured No Each 18.0000 **
646.3610
Filler
SKP

① B99849 [redacted] SP

Location		Loc Qty	Loc Code
125083		7	
	125083	7	
ST139A		11	
	93434	11	

646.3714 Manufactured No Each 2.0000 **
646.3714
Gusset
SKP

① ~~B99849~~ SP [redacted]
B99597

Location		Loc Qty	Loc Code
ST139A		2	
	93175	2	

MS20470AD5-6 Purchased No Each 1,756.000 **
MS20470AD5-6
Rivet
SKP

8 SP [redacted]

Location		Loc Qty	Loc Code
ST336		1756	
	105433	866	Sx
	124089	890	

646.3812 Manufactured No Each 9.0000 **
646.3812
Gusset Bracket
SKP

② B100132 [redacted]
SP 13-7-15.

Location		Loc Qty	Loc Code
ST139B		9	
	93185	9	

DQA: ________ Date: ____________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

FAULT CATEGORY

Landing Gear

- ☐ Bending
- ☐ Centre Not Concentric to O/S
- ☐ Cracks
- ☐ Crushed/Crimped.
- ☐ Cuffs
- ☐ Heat Treat
- ☐ Inspection Strip in Tube
- ☐ Ripples in Bend
- ☐ Torque Waves in Extrusion
- ☐ Turning Sequence
- ☐ Wave/Twist in Tube

General

- ☐ Bend
- ☐ BOM/Route
- ☐ Broken/Damaged
- ☐ Burrs
- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drill Holes
- ☐ Drawing
- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete
- ☐ Instructions Incomplete/Unclear
- ☐ Maintenance
- ☐ Mislabeled
- ☐ Misread
- ☐ Offset
- ☐ Out of Calibration
- ☐ Out of Sequence
- ☐ Outside Dimensions
- ☐ Ovalized
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Positioned Wrong
- ☐ Power Loss/Surge
- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ____________________

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H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID: 99945

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

99945
646 4001

Start Date: 4/16/13 **Required Date:** 4/30/13
Start Qty: 1.00 **Required Qty:** 1.00

AN3-3A Purchased No Each 268.0000 ** ④ [redacted]
AN3-3A
Bolt
MB5709 SP
JM

Location		Loc Qty	Loc Code
ST350		268	
	123831	7	
	124221	200	
	124552	61	

646.3813 Manufactured No Each 5.0000 ** ① [redacted]
646 3813
Strut Bracket
B99674 SP
JM

Location		Loc Qty	Loc Code
ST139d		5	
	125083	5	

MS20470AD5-7 Purchased No Each 2,194.000 ** ③
MS20470AD5-7
Rivet
~~M123900~~ SP [redacted]
JM

Location		Loc Qty	Loc Code
Mezz		1384	
	2655	799	
	3011	585	
ST336		810	
	123425	810	3x

MS21047-3 Purchased No Each 445.0000 ** 18 [redacted]
MS21047-3
NUT PLATE
SP B-7-12
JM

Location		Loc Qty	Loc Code
ST316		445	
	123268	75	
	123301	50	
	123522	320	18x

DQA: ________ Date: ____________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data ☐									
Equip/Tooling ☐									
Operator- ☐									
Material ☐									
Setup ☐									
Other ☐									
Process ☐									
Supplier ☐									
Training ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear

- ☐ Bending
- ☐ Centre Not Concentric to O/S
- ☐ Cracks
- ☐ Crushed/Crimped
- ☐ Cuffs
- ☐ Heat Treat
- ☐ Inspection Strip in Tube
- ☐ Ripples in Bend
- ☐ Torque Waves in Extrusion
- ☐ Turning Sequence
- ☐ Wave/Twist in Tube

General

- ☐ Bend
- ☐ BOM/Route
- ☐ Broken/Damaged
- ☐ Burrs
- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drill Holes
- ☐ Drawing
- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete
- ☐ Instructions Incomplete/Unclear
- ☐ Maintenance
- ☐ Mislabeled
- ☐ Misread
- ☐ Offset
- ☐ Out of Calibration
- ☐ Out of Sequence
- ☐ Outside Dimensions
- ☐ Ovalized
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Positioned Wrong
- ☐ Power Loss/Surge
- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ____________________

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H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

99945
646 4001

Start Date: 4/16/13 **Required Date:** 4/30/13

Start Qty: 1.00 **Required Qty:** 1.00

CCR264SS3-02 Purchased No Each 740.0000 ** 9 36 36x 2 [redacted]

CCR264SS3-02
Rivet, Cherry

M124343 SP.

Location	Loc Qty	Loc Code
ST327	740	
106578	100	
123785	240	
124231	200	
124259	200	

AN3-5A Purchased No Each 1,103.000 ** 2 ~~M125709~~

AN3-5A
Bolt

[redacted] SP

Location	Loc Qty	Loc Code
FP001	86	
122800	86	
GA	120	
117423	120	
ST350	22	
120187	22	
ST512	875	
122416	75	
124561	800	

[redacted]

646.3715 Manufactured No Each 12.0000 ** 2x 2

646.3715
Strut Doubler

B102163 SP
13-7-12

Location	Loc Qty	Loc Code
ST139B	12	
93338	12	

DQA: ________ Date: ________________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

FAULT CATEGORY

Landing Gear

- ☐ Bending
- ☐ Centre Not Concentric to O/S
- ☐ Cracks
- ☐ Crushed/Crimped.
- ☐ Cuffs
- ☐ Heat Treat
- ☐ Inspection Strip in Tube
- ☐ Ripples in Bend
- ☐ Torque Waves in Extrusion
- ☐ Turning Sequence
- ☐ Wave/Twist in Tube

General

- ☐ Bend
- ☐ BOM/Route
- ☐ Broken/Damaged
- ☐ Burrs
- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drill Holes
- ☐ Drawing
- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete
- ☐ Instructions Incomplete/Unclear
- ☐ Maintenance
- ☐ Mislabeled
- ☐ Misread
- ☐ Offset
- ☐ Out of Calibration
- ☐ Out of Sequence
- ☐ Outside Dimensions
- ☐ Ovalized
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Positioned Wrong
- ☐ Power Loss/Surge
- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ________________

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Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

99945
646 4001

Start Date: 4/16/13 **Required Date:** 4/30/13

Start Qty: 1.00 **Required Qty:** 1.00

MS27039-1-12 Purchased No Each 169.0000 ** 6

MS27039-1-12

Screw

SP

Location	Loc Qty	Loc Code
Mezz	169	
100993	169	

6x

646.3716 Manufactured No Each 4.0000 ** 12

646-3716

Gauge Bracket

B102552 SP

Location	Loc Qty	Loc Code
125083	4	
125083	4	

MS20426AD5-7 Purchased No Each 813.0000 ** 2

MS20426AD5-7

Rivet

SP

Location	Loc Qty	Loc Code
ST334	813	
101340	813	

2x

MS24694-S54 Purchased No Each 76.0000 ** 2

MS24694-S54

Screw

M125535

SP 13-7-12

Location	Loc Qty	Loc Code
ST303	76	
123900	1	
124859	75	

DQA: ________ Date: ______________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data ☐									
Equip/Tooling ☐									
Operator ☐									
Material ☐									
Setup ☐									
Other ☐									
Process ☐									
Supplier ☐									
Training ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear

- ☐ Bending
- ☐ Centre Not Concentric to O/S
- ☐ Cracks
- ☐ Crushed/Crimped
- ☐ Cuffs
- ☐ Heat Treat
- ☐ Inspection Strip in Tube
- ☐ Ripples in Bend
- ☐ Torque Waves in Extrusion
- ☐ Turning Sequence
- ☐ Wave/Twist in Tube

General

- ☐ Bend
- ☐ BOM/Route
- ☐ Broken/Damaged
- ☐ Burrs
- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drill Holes
- ☐ Drawing
- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete
- ☐ Instructions Incomplete/Unclear
- ☐ Maintenance
- ☐ Mislabeled
- ☐ Misread
- ☐ Offset
- ☐ Out of Calibration
- ☐ Out of Sequence
- ☐ Outside Dimensions
- ☐ Ovalized
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Positioned Wrong
- ☐ Power Loss/Surge
- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ____________________

Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

99945
646 4001

Start Date: 4/16/13 **Required Date:** 4/30/13

Start Qty: 1.00 **Required Qty:** 1.00

MS27039-1-21 Purchased No Each 343.0000 ** 4 SP
MS27039-1-21
SCREW
Sm

Location		Loc Qty	Loc Code
ST306		43	
	115935	43	
ST506		300	
	124326	300	

MS27039-1-20 Purchased No Each 478.0000 ** 4X 2 SP
MS27039-1-20
Screw
Sm

Location		Loc Qty	Loc Code
st510		478	
	124326	478	

MS27039-1-19 Purchased No Each 848.0000 ** 2X 22 SP
MS27039-1-19
Screw
Sm

Location		Loc Qty	Loc Code
ST306		102	
	122814	2	
	123522	100	
ST506		746	
	124326	746	

646.3717 Manufactured No Each 2.0000 ** 2X 1 B160127 SP
13-7-12.
646.3717
Doubler
SM

Location		Loc Qty	Loc Code
ST139B		2	
	125083	2	

DQA: ________ Date: ____________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data ☐									
Equip/Tooling ☐									
Operator ☐									
Material ☐									
Setup ☐									
Other ☐									
Process ☐									
Supplier ☐									
Training ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear

- ☐ Bending
- ☐ Centre Not Concentric to O/S
- ☐ Cracks
- ☐ Crushed/Crimped
- ☐ Cuffs
- ☐ Heat Treat
- ☐ Inspection Strip in Tube
- ☐ Ripples in Bend
- ☐ Torque Waves in Extrusion
- ☐ Turning Sequence
- ☐ Wave/Twist in Tube

General

- ☐ Bend
- ☐ BOM/Route
- ☐ Broken/Damaged
- ☐ Burrs
- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drill Holes
- ☐ Drawing
- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete
- ☐ Instructions Incomplete/Unclear
- ☐ Maintenance
- ☐ Mislabeled
- ☐ Misread
- ☐ Offset
- ☐ Out of Calibration
- ☐ Out of Sequence
- ☐ Outside Dimensions
- ☐ Ovalized
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Positioned Wrong
- ☐ Power Loss/Surge
- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ____________________

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

99945

646 4001

Start Date: 4/16/13 **Required Date:** 4/30/13

Start Qty: 1.00 **Required Qty:** 1.00

646.3718 Manufactured No Each 45.0000 ** 2 SP

646-3718

Custom Washer

Location		Loc Qty	Loc Code
ST139A		7	
	125083	7	
ST522		38	
	93365	38	

2x

646.3719 Manufactured No Each 24.0000 ** 2 B100129 SP

646-3719

Doubler

Location		Loc Qty	Loc Code
ST139B		24	
	125083	24	

MS27039-1-10 Purchased No Each 321.0000 ** 2 SP 13-7-12

MS27039-1-10

Screw

Location		Loc Qty	Loc Code
GA		100	
	120449	100	
ST305		101	
	122815	1	
	124859	100	
ST308		18	
	123522	18	
ST506		102	
	124326	102	2x

DQA: ______ Date: ______________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

FAULT CATEGORY

Landing Gear

- ☐ Bending
- ☐ Centre Not Concentric to O/S
- ☐ Cracks
- ☐ Crushed/Crimped
- ☐ Cuffs
- ☐ Heat Treat
- ☐ Inspection Strip in Tube
- ☐ Ripples in Bend
- ☐ Torque Waves in Extrusion
- ☐ Turning Sequence
- ☐ Wave/Twist in Tube

General

- ☐ Bend
- ☐ BOM/Route
- ☐ Broken/Damaged
- ☐ Burrs
- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drill Holes
- ☐ Drawing
- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete
- ☐ Instructions Incomplete/Unclear
- ☐ Maintenance
- ☐ Mislabeled
- ☐ Misread
- ☐ Offset
- ☐ Out of Calibration
- ☐ Out of Sequence
- ☐ Outside Dimensions
- ☐ Ovalized
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Positioned Wrong
- ☐ Power Loss/Surge
- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ____________________

____

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____

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H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutter

99945
646 4001

Start Date: 4/16/13 **Required Date:** 4/30/13

Start Qty: 1.00 **Required Qty:** 1.00

AN3-11A Purchased No Each 672.0000 ** 8 SP

AN3-11A

Bolt

Location		Loc Qty	Loc Code
ST351		72	
	123525	72	
ST512		600	
	115457	100	
	123352	200	
	123759	300	

600.0990 Purchased No Each 9.0000 ** 8x 1 m126215 SP

600.0990

Magnabond 6398 Part A (One 4 oz can)

Location		Loc Qty	Loc Code
ST		9	
	125051	9	

600.0991 Purchased No Each 9.0000 ** 1 m126215 SP

600.0991

Magnabond 6398 Part B (One 4 oz can)

Location		Loc Qty	Loc Code
ST		9	
	125051	9	

600.1012 Purchased No Each 9.0000 ** 1 m126248

SP 13-7-12

600-1012

Sealant (One 6 oz Semkit)

Location		Loc Qty	Loc Code
ST		9	
	125051	9	

DQA: ________ Date: ______________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ______________________

Part No. ______________________

NCR No. ______________________

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐
Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Thermoforming ☐
Large Fab ☐

Crosstube ☐
Small Fab ☐
Finishing ☐
Composite ☐

Water Jet ☐
Prod. Eng. Coor. ☐
Rec/Store/Packaging ☐
Supplier ☐

Engineering ☐
Quality ☐
Other ☐
☐

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data ☐									
Equip/Tooling ☐									
Operator ☐									
Material ☐									
Setup ☐									
Other ☐									
Process ☐									
Supplier ☐									
Training ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear

☐ Bending
☐ Centre Not Concentric to O/S
☐ Cracks
☐ Crushed/Crimped
☐ Cuffs
☐ Heat Treat
☐ Inspection Strip in Tube
☐ Ripples in Bend
☐ Torque Waves in Extrusion
☐ Turning Sequence
☐ Wave/Twist in Tube

General

☐ Bend
☐ BOM/Route
☐ Broken/Damaged
☐ Burrs
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Drill Holes
☐ Drawing
☐ Finish
☐ Folio

☐ Grain
☐ Hardware
☐ Inspection Incomplete
☐ Instructions Incomplete/Unclear
☐ Maintenance
☐ Mislabeled
☐ Misread
☐ Offset
☐ Out of Calibration
☐ Out of Sequence
☐ Outside Dimensions

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☐ Over/Under tolerance
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☐ Part Lost/Missing
☐ Part Moved
☐ Positioned Wrong
☐ Power Loss/Surge

☐ Pressure/Forced
☐ Temperature/Cure
☐ Weld
☐ Wrong Stock Pulled

☐ Other ______________________

____

____

____

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945
Parent Item: 646.4001
Parent Item Name: AS350 Cable Cutter

99945
646 4001

Start Date: 4/16/13 **Required Date:** 4/30/13
Start Qty: 1.00 **Required Qty:** 1.00

600.0129
600 0129
VHB Tape (75935A651 mcmaster)
1X 96"

Purchased No f 128.0000 ** 8 M125540 SP

Location		Loc Qty	Loc Code	
ST		128		
	125031	128		

600.1013
600 1013
Tape Primer

Purchased No Each 945.0000 ** 5 SP

Location		Loc Qty	Loc Code	
ST139A		945		
	125154	945		5X

646.3910
646 3910
Shim

Manufactured No Each 72.0000 ** 4 SP

Location		Loc Qty	Loc Code	
ST139B		22		
	125083	22		4X
ST139d		50		
	93238	50		

646.3911
646 3911
Shim

Manufactured No Each 20.0000 ** 1 SP 13-7-12

Location		Loc Qty	Loc Code	
ST139A		1		
	125083	1		
ST139d		19		
	93362	19		1X

DQA: ________ Date: ____________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐
Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Thermoforming ☐
Large Fab ☐
Crosstube ☐
Small Fab ☐
Finishing ☐
Composite ☐
Water Jet ☐
Prod. Eng. Coor. ☐
Rec/Store/Packaging ☐
Supplier ☐
Engineering ☐
Quality ☐
Other ☐
☐

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data ☐									
Equip/Tooling ☐									
Operator ☐									
Material ☐									
Setup ☐									
Other ☐									
Process ☐									
Supplier ☐									
Training ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear

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General

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- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ____________________

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Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945 *99945*

Parent Item: 646.4001 *646.4001*

Parent Item Name: AS350 Cable Cutter

Start Date: 4/16/13 **Required Date:** 4/30/13

Start Qty: 1.00 **Required Qty:** 1.00

646.3912 *646-3912* Shim | Manufactured | No | Each | 73.0000 | ** | 4 B162271 SP

Location	Loc Qty	Loc Code
ST139A	22	
125083	22	
ST139d	51	
93423	51	

646.3913 *646-3913* Shim | Manufactured | No | Each | 36.0000 | ** | 1 SP

Location	Loc Qty	Loc Code
ST139B	16	
125083	16	
ST139d	20	
93160	20	/ X

AN3-12A *AN3-12A* Bolt | Purchased | No | Each | 59.0000 | ** | 2 M125752 SP13-7-12.

Location	Loc Qty	Loc Code
GA	6	
122407	6	
ST351	5	
114536	1	
123352	4	
ST512	48	
123759	48	

DQA: ________ Date: ________________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

FAULT CATEGORY

Landing Gear

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General

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- ☐ Broken/Damaged
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- ☐ Contamination
- ☐ Countersink
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- ☐ Drill Holes
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- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ____________________

____

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____

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

April-16-13 12:38:08 PM

Work Order ID: 99945

99945

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutter

Start Date: 4/16/13 **Required Date:** 4/30/13

Start Qty: 1.00 **Required Qty:** 1.00

MS27039-1-16 Purchased No Each 70.0000 2

MS27039-1-16 ** SP 13-7-12.

Screw

Location	Loc Qty	Loc Code
ST306	70	
122993	70	

2X

DQA: ________ Date: ______________

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: ____________________

Part No. ____________________

NCR No. ____________________

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

FAULT CATEGORY

Landing Gear

- ☐ Bending
- ☐ Centre Not Concentric to O/S
- ☐ Cracks
- ☐ Crushed/Crimped.
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General

- ☐ Bend
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- ☐ Contamination
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- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other ______________________

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H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

APICAL
INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO 03079 SHEET 1 OF 1

DWG NO. 646.4000	REV: A	PREPARED BY: N.CAP	DATE: 03/21/11	EFFECT ON DWG ☐ INC. ☒ UNINC.
DWG TITLE: AS350 CABLE CUTTERS KIT				
APPROVED BY:	ENGR	MFG	QC	EFF: NEXT ORDER

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: CREATED FIXED AND CCK WITHOUT FIXED PROVISIONS KIT

SHEET 1, BOM, IS:

99945 MLJ
13-04-16

-004	-003	-002	-001	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
REF	REF		REF	65	647.5701	GPS MOUNT KIT	△7	
		6		64	601.3151	WASHER	[illegible]	
		3		63	601.2911	SCREW	MS24694S53	
	2		2	62	601.2637	SCREW	MS27039-1-16	
	2		2	61	601.2763	BOLT	AN3-12A	
	1		1	60	646.3913	SHIM		
	4		4	59	646.3912	SHIM		
	1		1	58	646.3911	SHIM		
	4		4	57	646.3910	SHIM		
	5		5	56	600.1013	PRIMER		
	8 FT		8 FT	55	600.0129	VHB TAPE		
	1	1	1	54	600.1012	SEALANT	PR-1422 CLASS B	
-004	-003	-002	-001	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.

-004	-003	-002	-001	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
	1		1	53	600.0991	[illegible] 6798 PART B	△4	
	1		1	52	600.0990	[illegible] 6798 PART A	△4	
	8		8	51	601.2826	BOLT	AN3-11A	
		2		50	646.3814	WIPER BRACKET		
		2		49	601.2910	SCREW	MS27039-1-18	
2			2	48	601.1365	SCREW	MS27039-1-19	
2			2	47	646.3719	DOUBLER		
	2		2	46	646.3718	CUSTOM WASHER		
1			1	45	646.3717	DOUBLER		
	22	2	22	44	601.1948	SCREW	MS27039-1-19	
	2		2	43	601.1952	SCREW	MS27039-1-08	
	4		4	42	601.1956	SCREW	MS27039-1-21	
	2		2	41	601.2829	SCREW	MS24694S54	
	2		2	40	601.2831	RIVET	MS20426AD5-7	
	1		1	39	646.3716	GAUGE BRACKET		
	6		6	38	601.1953	SCREW	MS27039-1-12	
2			2	37	646.3715	STRUT DOUBLER		
	2		2	36	601.2824	BOLT	AN3-5A	
36			36	35	601.2277	RIVET	[illegible]	
18			18	34	600.0795	NUTPLATE	MS21047-3	
3			3	33	601.2565	RIVET	MS20470AD5-7	
1			1	32	646.3813	STRUT BRACKET		
4			4	31	601.2822	BOLT	AN3-3A	
2			2	30	646.3812	GUSSET BRACKET		
8			8	29	601.2564	RIVET	MS20470AD5-6	
1			1	28	646.3714	GUSSET		
	1		1	27	646.3610	FILLER		
	1		1	26	601.2830	SCREW	MS24694S55	
	2		2	25	601.2825	BOLT	AN3-6A	
	1		1	24	646.3811	RADIUS BLOCK		
	1		1	23	646.3712	CLIP		
	1		1	22	646.3711	CLIP		
8			8	21	601.2832	RIVET	[illegible]	
14			14	20	601.2020	RIVET	CR3213-5-3	
10			10	19	601.2823	BOLT	AN3-6A	
	1		1	18	601.2827	BOLT	AN3-13A	
	5		5	17	601.2912	SCREW	MS24694S51	
1			1	16	646.3713	GUSSET		
1			1	15	646.3210	SUPPORT		
1			1	14	646.3710	DOUBLER		
	1		1	13	646.3110	CHANNEL		
8	55	6	63	12	601.1624	LOCKNUT	MS21042L3	
18	116	16	134	11	601.1607	WASHER	[illegible]	
		1		10	646.3411	RH WIPER DEFLECTOR		
		1		9	646.3410	LH WIPER DEFLECTOR		
	1		1	8	646.3513	STRUT		
	1		1	7	646.3512	STRUT		
	1		1	6	646.3511	STRUT		
	1		1	5	646.3510	STRUT		
2			2	4	646.3810	BRACKET		
	1		1	3	646.2910	DEFLECTOR		
	1		1	2	646.3001	LOWER CUTTER ASSY		
	1		1	1	646.3301	UPPER CUTTER ASSY		
X					646.4004	FIXED PROVISIONS KIT		
	X				646.4003	[illegible]		
		X			~~646.4002~~	~~AS350 WIPER DEFLECTOR KIT~~		
			X		646.4001	AS350 CABLE CUTTERS KIT		
-004	-003	-002	-001	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.

DOCUMENTS EFFECTED: ☒ MDL ☒ INSTALL INSTRUC ☒ ICA ☒ BOM

CHANGE CATEGORY ☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED ☐ YES ☒ NO

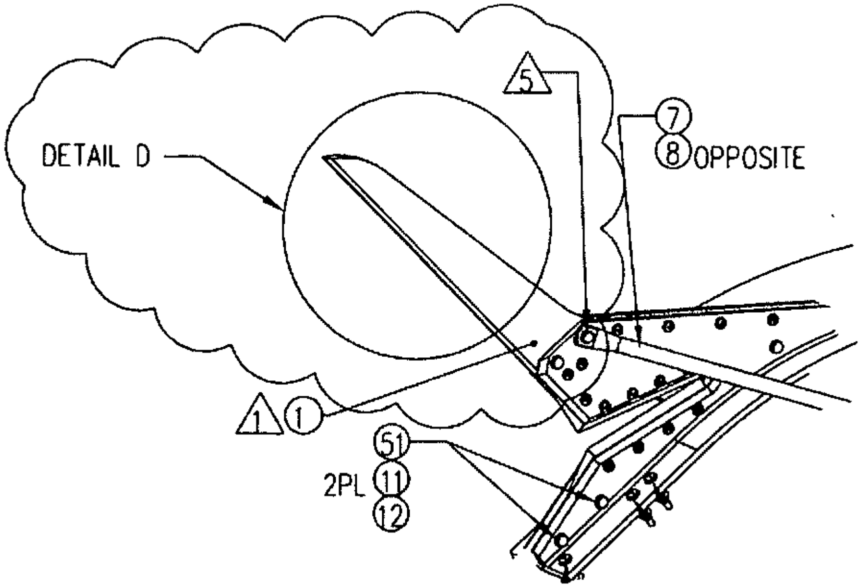
99945

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO 03046				SHEET 1 OF 1
	DWG NO. 646.4000	REV: A	PREPARED BY J JACKSON	DATE: 01/24/11	EFFECT ON DWG ☐ INC ☒ UNINC.
	DWG TITLE: AS350 CABLE CUTTERS KIT				
	APPROVED BY:	ENGR	MFG David Barber	QC	EFF: NEXT ORDER
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: ADDED GPS MOUNT KIT, F/N 65. REVISED DRAWING VIEWS. ADDED NOTE △7.				

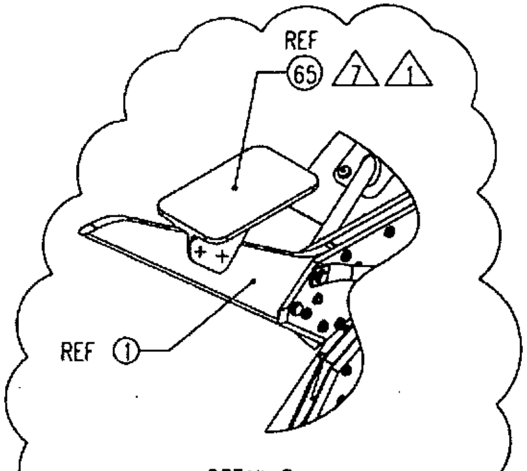
SHEET 1, ZONE B1 IS:

△7 AT CUSTOMERS OPTION, INSTALL F/N 65 BY MATCH DRILLING ONTO F/N 1.

SHEET 2, ZONE A4 IS:



SHEET 2, ZONE B2 IS:



DETAIL D
TYPICAL GPS MOUNT KIT INSTALLATION

65	A	647.5701		REF	GPS MOUNT KIT	△7	
F/N	TC	PART NUMBER	QTY	.4001	DESCRIPTION	MATERIAL	SPECIFICATION

DOCUMENTS EFFECTED: ☐ MDL ☐ INSTALL INSTRUC ☐ ICA ☒ BOM

CHANGE CATEGORY ☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED ☐ YES ☒ NO

99945

[illegible] APPLY [illegible] A/R [illegible] GAPS AND FILLET EDGES

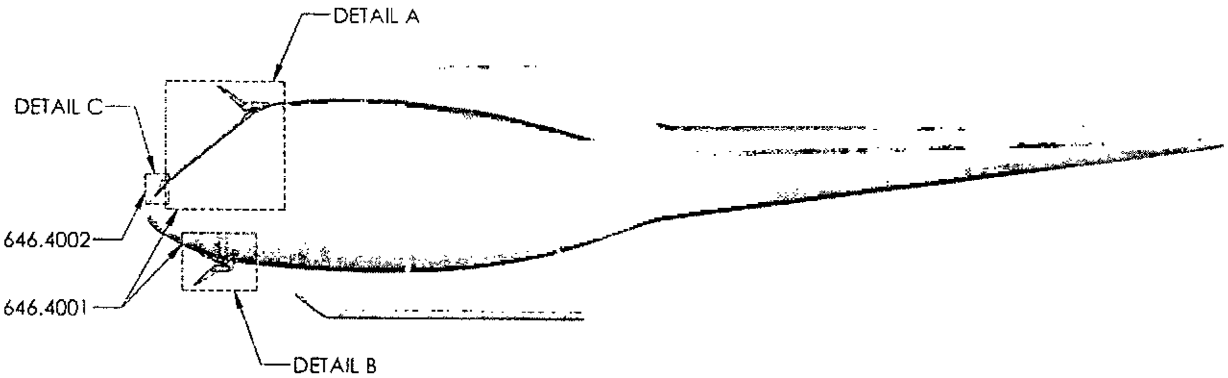
2. INSTALL F/N 14 WITH F/N 52 & 53

3. 3M VHB ADHESIVE TAPE .025" THICK X .50" WIDE
VENDOR : MCMASTER-CARR P/N 75935A651

4. 3M TAPE PRIMER 94, APPLY TO BOTH SURFACES A/R BEFORE TAPE
VENDOR: R.S. HUGHES P/N 021200-24216

5. REUSE FASTENERS FROM F/N 1

6. USE WASHERS AS REQUIRED AS SHIMS TO OBTAIN BEST FITMENT



	[illegible]	[illegible]	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
	6		64	601.3151	WASHER	[illegible]	
	2		63	601.2911	SCREW	MS24694S53	
		2	62	601.2637	SCREW	MS27039-1-16	
		2	61	601.2763	BOLT	[illegible]	
		1	60	646.3913	SHIM		
		4	59	646.3912	SHIM		
		1	58	646.3911	SHIM		

	[illegible]	[illegible]	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
		1	[illegible]	[illegible]	[illegible]		
			[illegible]	[illegible]	[illegible]		
			[illegible]	[illegible]	[illegible]		
	1		[illegible]	[illegible]	[illegible]		
		1	55	[illegible]			
			[illegible]	[illegible]			
		8	51	[illegible]	BOLT	[illegible]	
	2		50	[illegible]	WIPER BRACKET		
	2		49	[illegible]	SCREW	[illegible]	
		2	48	[illegible]	SCREW	[illegible]	
		2	47	646.3719	DOUBLER		
		2	46	646.3718	CUSTOM WASHER		
		1	45	646.3717	DOUBLER		
	2	22	44	601.1948	SCREW	MS27039-1-19	
		2	43	601.1952	SCREW	MS27039-1-20	
		4	42	601.1956	SCREW	MS27039-1-21	
		2	41	601.2829	SCREW	[illegible]	
		2	40	601.2831	RIVET	[illegible]	
		1	39	646.3716	GAUGE BRACKET		
		6	38	601.1953	SCREW	[illegible]	
		2	37	646.3715	STRUT DOUBLER		
		2	36	601.2824	BOLT	[illegible]	
		36	35	601.2277	RIVET	[illegible]	
		18	34	600.0795	NUTPLATE	MS21047-3	
		3	33	601.2565	RIVET	[illegible]	
		1	32	646.3613	STRUT BRACKET		
		4	31	601.2822	BOLT	[illegible]	
		2	30	646.3812	GUSSET BRACKET		
		8	29	601.2564	RIVET	MS20470AD5-6	
		1	28	646.3714	GUSSET		
		1	27	646.3610	FILLER		
		1	26	601.2830	SCREW	MS24694S55	
		2	25	601.2825	BOLT	[illegible]	
		1	24	646.3811	RADIUS BLOCK		
		1	23	646.3712	CLIP		
		1	22	646.3711	CLIP		
		8	21	601.2832	RIVET	[illegible]	
		14	20	601.2020	RIVET	[illegible]	
		10	19	601.2823	BOLT	AN3-4A	
		1	18	601.2827	BOLT	AN3-13A	
		5	17	601.2912	SCREW	MS24694S51	
		1	16	646.3713	GUSSET		
		1	15	646.3210	SUPPORT		
		1	14	646.3710	DOUBLER		
		1	13	646.3110	CHANNEL		
	6	63	12	601.1624	LOCKNUT	[illegible]	
	16	134	11	601.1697	WASHER	[illegible]	
	1		10	646.3411	RH WIPER DEFLECTOR		
	1		9	646.3410	LH WIPER DEFLECTOR		
		1	8	646.3513	STRUT		
		1	7	646.3512	STRUT		
		1	6	646.3511	STRUT		
		1	5	646.3510	STRUT		
		2	4	646.3810	BRACKET		
		1	3	646.2910	DEFLECTOR		
		1	2	646.3001	LOWER CUTTER ASSY		
		1	1	646.3301	UPPER CUTTER ASSY		
	☒			646.4002	AS350 WIPER DEFLECTOR KIT		
		☒		646.4001	AS350 CABLE CUTTERS KIT		
QTY			PARTS LIST				

NEXT ASSY (S)

ORIGINAL CAD INCEPTION DATE 08-27-08
DRAWN BY [illegible]
CHECKED [illegible]
DRAWING APPROVAL [illegible] 08-27-08
CONTRACT No

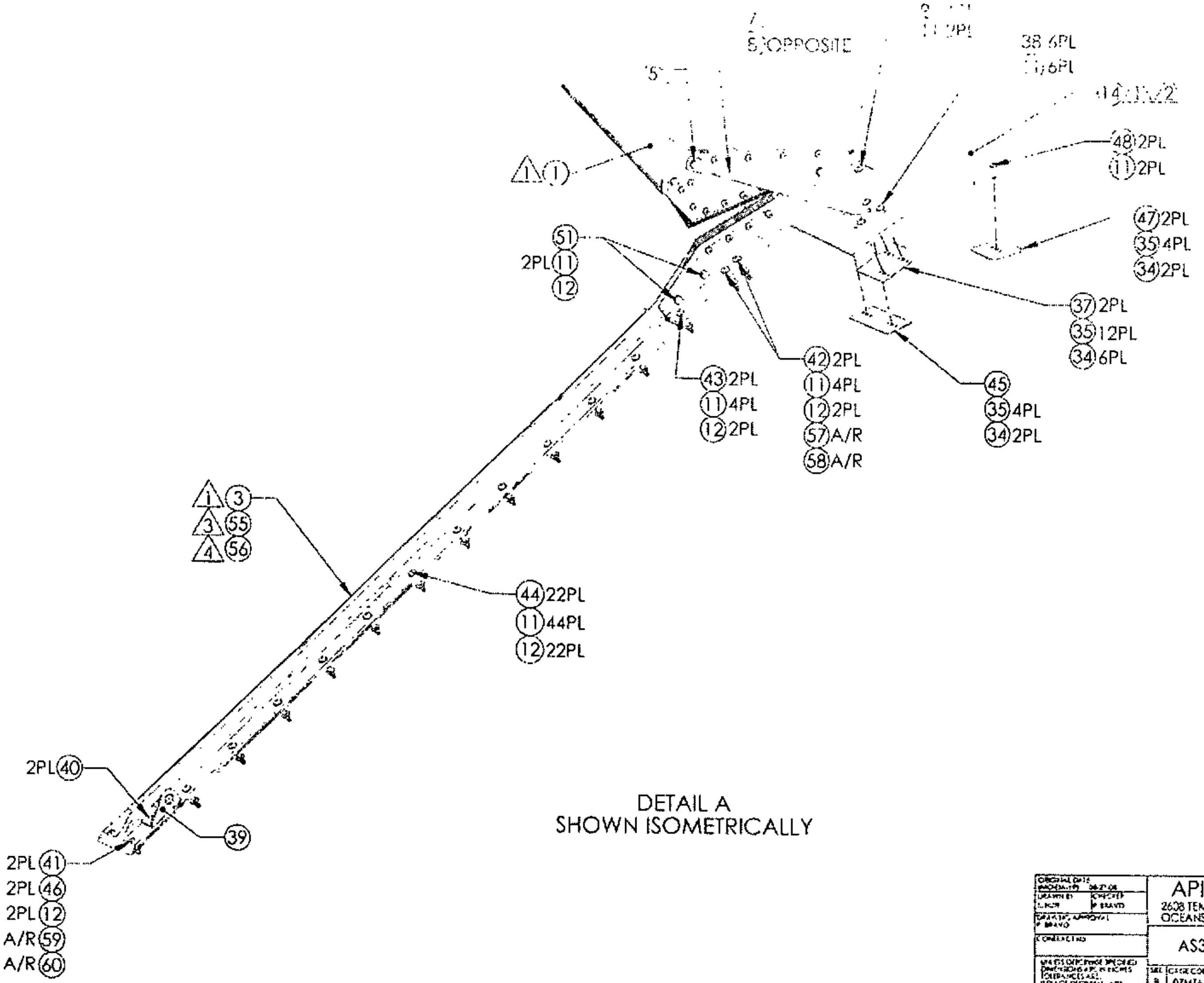
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
ANGLES ± .5°

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

AS350 CABLE CUTTERS KIT

SIZE B | CAGE CODE [illegible] | DWG NO. 646.4000 | REV A
SCALE NONE | SHEET 1 OF 4

99945



5
7
5 OPPOSITE
9
11 2PL
38 6PL
11 6PL
14 2
48 2PL
11 2PL
1 1
47 2PL
35 4PL
34 2PL
51
2PL 11
12
37 2PL
35 12PL
34 6PL
42 2PL
11 4PL
12 2PL
57 A/R
58 A/R
43 2PL
11 4PL
12 2PL
45
35 4PL
34 2PL
1 3
3 55
4 56
44 22PL
11 44PL
12 22PL
2PL 40
39
2PL 41
2PL 46
2PL 12
A/R 59
A/R 60

DETAIL A
SHOWN ISOMETRICALLY

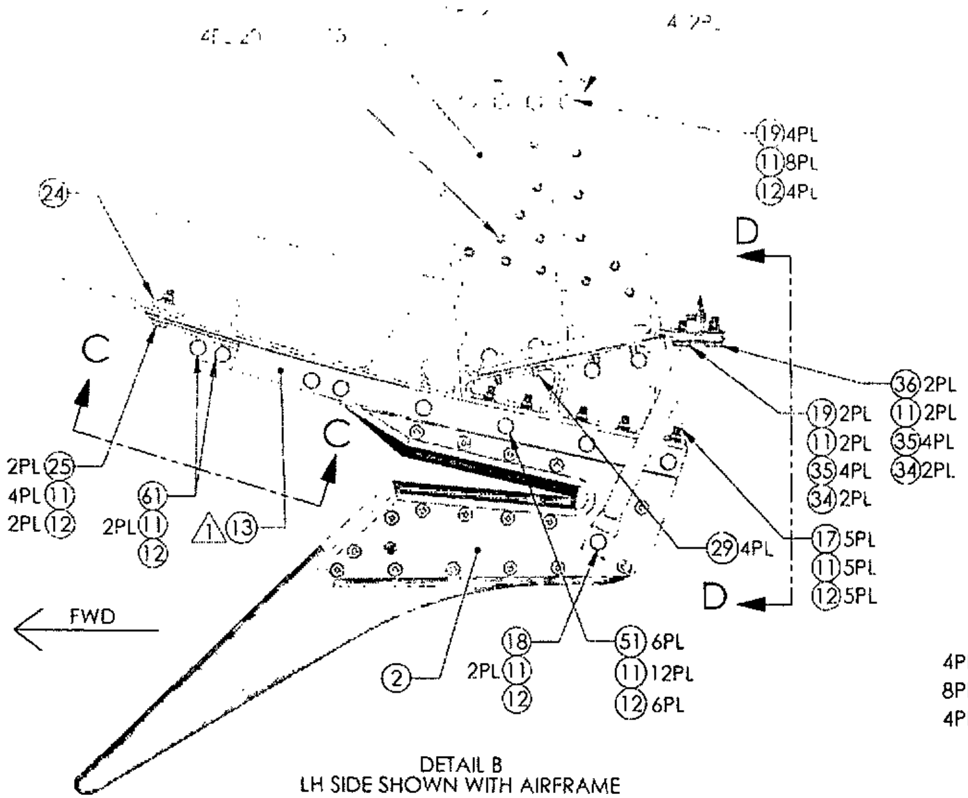
APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

AS350 CABLE CUTTERS KIT

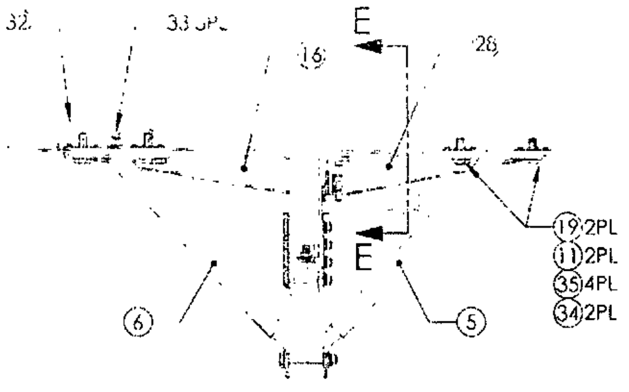
SIZE	CAGE CODE	DWG. NO.	REV
B	07MZ6	646.4000	A

SCALE NONE
SHEET 2 OF 4

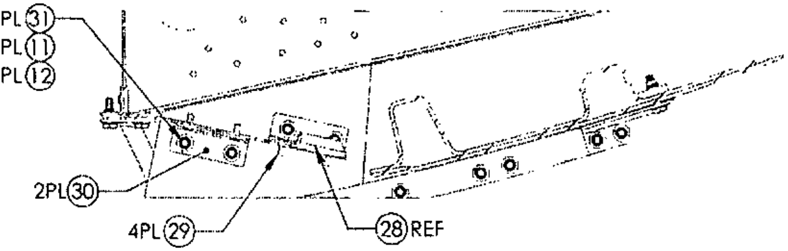
99945


4PL ⑳
⑮
4 2PL
㉔
⑲4PL
⑪8PL
⑫4PL
D
C
C
D
㊱2PL
⑪2PL
㉟4PL
㉞2PL
⑲2PL
⑪2PL
㉟4PL
㉞2PL
2PL㉕
4PL⑪
2PL⑫
(61)
2PL⑪
⑫
1 ⑬
㉙4PL
⑰5PL
⑪5PL
⑫5PL
FWD
⑱
2PL⑪
⑫
(51)6PL
⑪12PL
⑫6PL
②

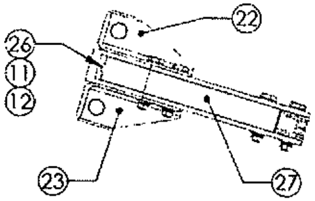
DETAIL B
LH SIDE SHOWN WITH AIRFRAME


32
33 3PL
⑯
E
㉘
E
⑲2PL
⑪2PL
㉟4PL
㉞2PL
⑥
⑤

SECTION D-D
CUTTER HIDDEN FOR CLARITY


4PL㉛
8PL⑪
4PL⑫
2PL㉚
4PL㉙
㉘REF

SECTION E-E



SECTION C-C

ORIGINAL DATE
DRAWN BY
CHECKED
P. BRAVO
DRAWING APPROVAL
P. BRAVO
CONTRACT No
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
ANGLES ± .5°

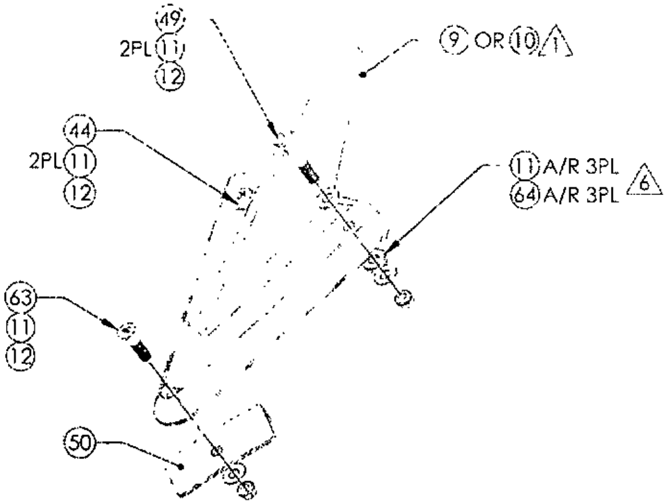
APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE CA. 92056-3512 (760)724-5300

AS350 CABLE CUTTERS KIT

SIZE	CAGE CODE	DWG NO	REV
B	C7MZ6	646.4000	A

SCALE NONE
SHEET 3 OF 4

99945



49
2PL 11
12
9 OR 10 1
44
2PL 11
12
11 A/R 3PL
64 A/R 3PL 6
63
11
12
50

DETAIL C
LH SHOWN EXPLODED
RH OPPOSITE

DRAWN BY [illegible]	CHECKED [illegible]
DRAWING APPROVAL [illegible]	
CONTRACT No.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°	

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

AS350 CABLE CUTTERS KIT

SIZE	CAGE CODE	DWG NO	REV
B	07MZ6	646.4000	A

SCALE NONE
SHEET 4 OF 4

Ref Only SMD

APICAL
INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO. 03079				SHEET 1 OF 1
DWG NO. 646.4000	REV: A	PREPARED BY: N.CAP	DATE: 03/21/11	EFFECT ON DWG ☐ INC. ☒ UNINC.
DWG TITLE: AS350 CABLE CUTTERS KIT				
APPROVED BY:	ENGR	MFG	QC	EFF: NEXT ORDER

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: CREATED FIXED AND CCK WITHOUT FIXED PROVISIONS KIT

SHEET 1, BOM, IS:

A004	A003	A002	A001	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
REF	REF		REF	65	647.5701	GPS MOUNT KIT	⚠7	
		6		64	601.3151	WASHER	NAS1149F0363P	
		2		63	601.2911	SCREW	MS24694S53	
	2		2	62	601.2637	SCREW	MS27039-1-16	
	2		2	61	601.2763	BOLT	AN3-12A	
	1		1	60	646.3913	SHIM		
	4		4	59	646.3912	SHIM		
	1		1	58	646.3911	SHIM		
	4		4	57	646.3910	SHIM		
	5		5	56	600.1013	PRIMER		
	8 FT		8 FT	55	600.0129	VHB TAPE		
	1	1	1	54	600.1012	SEALANT	PR-1425 CLASS B	

A004	A003	A002	A001	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
	1		1	53	600.0991	MAGNOBOND 6398 PART B	⚠	
	1		1	52	600.0990	MAGNOBOND 6398 PART A	⚠	
	8		8	51	601.2826	BOLT	AN3-11A	
		2		50	646.3814	WIPER BRACKET		
		2		49	601.2910	SCREW	MS27039-1-18	
2			2	48	601.1365	SCREW	MS27039-1-16	
2			2	47	646.3719	DOUBLER		
	2		2	46	646.3718	CUSTOM WASHER		
1			1	45	646.3717	DOUBLER		
	22	2	22	44	601.1948	SCREW	MS27039-1-19	
	2		2	43	601.1952	SCREW	MS27039-1-09	
	4		4	42	601.1956	SCREW	MS27039-1-15	
	2		2	41	601.2829	SCREW	MS24694S54	
	2		2	40	601.2831	RIVET	MS20426AD5-7	
	1		1	39	646.3716	GAUGE BRACKET		
	6		6	38	601.1953	SCREW	MS27039-1-12	
2			2	37	646.3715	STRUT DOUBLER		
	2		2	36	601.2824	BOLT	AN3-5A	
36			36	35	601.2277	RIVET	[illegible]	
18			18	34	600.0795	NUTPLATE	MS21047-3	
3			3	33	601.2565	RIVET	MS20470AD5-7	
1			1	32	646.3813	STRUT BRACKET		
4			4	31	601.2822	BOLT	AN3-3A	
2			2	30	646.3812	GUSSET BRACKET		
8			8	29	601.2564	RIVET	MS20470AD5-6	
1			1	28	646.3714	GUSSET		
	1		1	27	646.3610	FILLER		
	1		1	26	601.2830	SCREW	MS24694S55	
	2		2	25	601.2825	BOLT	AN3-6A	
	1		1	24	646.3811	RADIUS BLOCK		
	1		1	23	646.3712	CLIP		
	1		1	22	646.3711	CLIP		
8			8	21	601.2832	RIVET	[illegible]	
14			14	20	601.2020	RIVET	CR3213-5-3	
10			10	19	601.2823	BOLT	AN3-4A	
	1		1	18	601.2827	BOLT	AN3-13A	
	5		5	17	601.2912	SCREW	[illegible]	
1			1	16	646.3713	GUSSET		
1			1	15	646.3210	SUPPORT		
1			1	14	646.3710	DOUBLER		
	1		1	13	646.3110	CHANNEL		
8	55	6	63	12	601.1624	LOCKNUT	MS21042L3	
18	116	16	134	11	601.1607	WASHER	NAS1149F0363P	
		1		10	646.3411	RH WIPER DEFLECTOR		
		1		9	646.3410	LH WIPER DEFLECTOR		
	1		1	8	646.3513	STRUT		
	1		1	7	646.3512	STRUT		
	1		1	6	646.3511	STRUT		
	1		1	5	646.3510	STRUT		
2			2	4	646.3810	BRACKET		
	1		1	3	646.2910	DEFLECTOR		
	1		1	2	646.3001	LOWER CUTTER ASSY		
	1		1	1	646.3301	UPPER CUTTER ASSY		
X					646.4004	FIXED PROVISIONS KIT		
	X				646.4003	[illegible]		
		X			646.4002	[illegible]		
			X		646.4001	AS350 CABLE CUTTERS KIT		

DOCUMENTS EFFECTED: ☒ MDL ☒ INSTALL INSTRUC ☒ ICA ☒ BOM

CHANGE CATEGORY ☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED ☐ YES ☒ NO

Work Order ID 99945 *99945*

April-16-13 12:38:04 PM

Item ID: 646.4001

Accept *N900040100*

Setup **Start** *NS1*

Stop *NS2*

Revision ID:

Item Name: AS350 Cable Cutter

Start Date: 4/16/13 **Start Qty:** 1.00 *1*

Required Date: 4/30/13 **Req'd Qty:** 1.00 *1*

Cust Item ID:

Customer:

Reference:

Run **Start** *NR1*

Stop *NR2*

Approvals: **Process Plan:** MLS **Date:** 13-04-16 **Tooling:** **Date:**

QC: **Date:** **SPC (Y/N):** **Date:**

Sequence ID/ Work Center ID	**Operation Description**	**Set Up/ Run Hours**	**Tool ID**	**Tool #**	**Plan Code**	**Accept Qty**	**Reject Qty**	**Reject Number**	**Insp. Stamp**
Draw Nbr	**Revision Nbr**								
646.4000	A *SP								
100 *100* DC Document Control	DOCUMENT CONTROL **Memo** Photocopy bluefile & type labels per PPP 646.4001	0.00 0.00					MLS	13 07 18	
110 *110* Packaging Packaging	Pick Kit **Memo**	0.00 0.00							
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness **Memo**	0.00 0.00							